

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 014.48450GR | L.19/00249/86 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 4,8X45 | | |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|-------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 10,80 | 11,38 | 10,98-11,10 | 10 | 0 |
| HEAD THICKNESS | 2,62 | 3,00 | 2,83-2,86 | 10 | 0 |
| RADIUS UNDER HEAD | R. 0,80-1,00 | | 0,90-1 | 10 | 0 |
| RECESS DIAMETER | 4,45 | 4,77 | 4,72-1,77 | 10 | 0 |
| RECESS DEPTH #2 | 2,01 | 2,64 | 2,40-2,44 | 10 | 0 |
| FIRST FULL THREAD | 1,60 MAX | | 1,55-1,60 | 10 | 0 |
| MAJOR DIAMETER | 4,62 | 4,80 | 4,73-4,77 | 10 | 0 |
| MINOR DIAMETER | 3,43 | 3,58 | 3,44-3,52 | 10 | 0 |
| THREAD ANGLE | 60° | | 57°-60° | 10 | 0 |
| PITCH | 1,60 | | 1,60-1,62 | 10 | 0 |
| POINT ANGLE | 40° | 50° | 44°-46° | 10 | 0 |
| THREAD LENGHT | FULL THREAD | | OK | 10 | 0 |
| TOTAL LENGHT | 36,70 | 39,30 | 37,13-37,32 | 10 | 0 |
| TORSION | 66 KGF-CM MIN. | | 84-88 | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | TYPE C | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° WW860 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21 | 78 | 12 | 5 | 3 | 4 | 3 | 5 | 1 | 35 | 2 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

| |
|-------------|
| DIA |
| (mm) |
| 5,50 |